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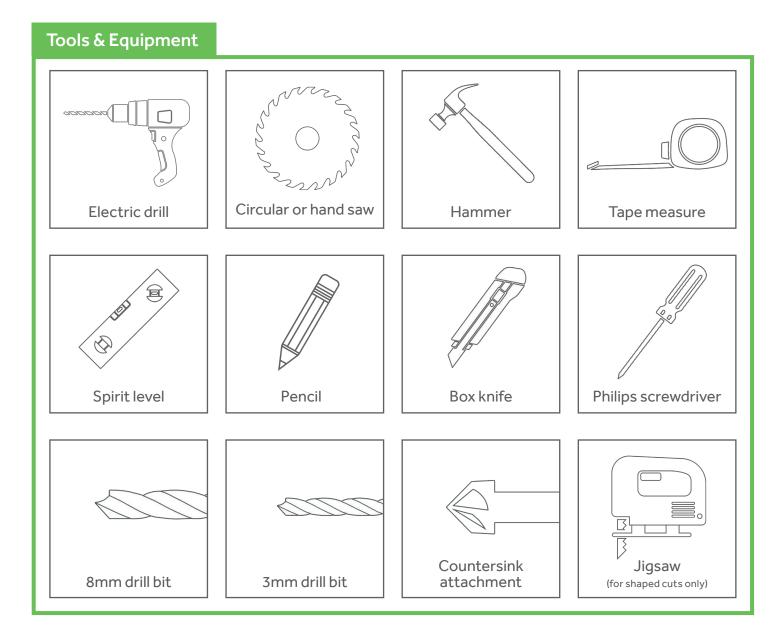
PRE-INSTALLATION

Husqui Composite Cladding has been specially designed for easy installation. Once installed, it is virtually maintenance-free and will retain its looks and appeal for years to come. It will not rot, warp or degrade, and will never need painting, oiling or staining. However, we cannot control environmental grime build-up and recommend an annual wash/brush down using warm, soapy water and a soft brush.

These installation instructions are a guide on how to fix your cladding horizontally. If you wish to attach your cladding vertically, these instructions are still relevant. Simply attach the battens horizontally, instead of vertically, along the wall to support the vertical cladding boards.

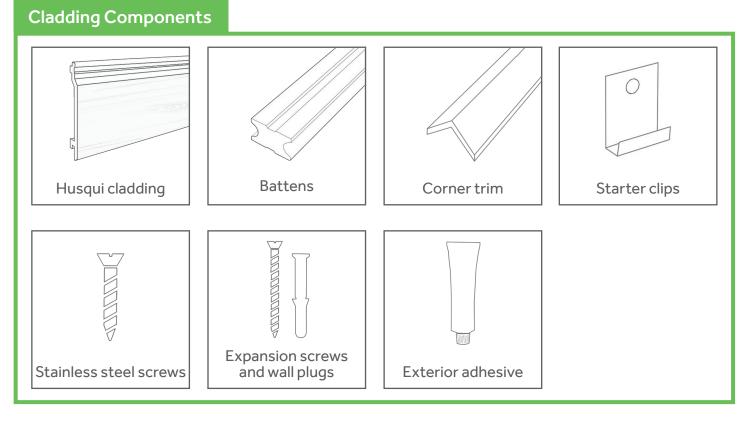
Before you start, please ensure the following:

- This installation guide has been read and fully understood
- You have ordered the correct amount of product and accessories to complete the job
- Take extra care when lifting, moving and fitting the product do not drag or drop the board
- Use the correct tools and equipment to successfully and efficiently complete the build
- Ensure your chosen wall is a flat, clear area suitable for the fixtures and fittings needed



PRE-INSTALLATION

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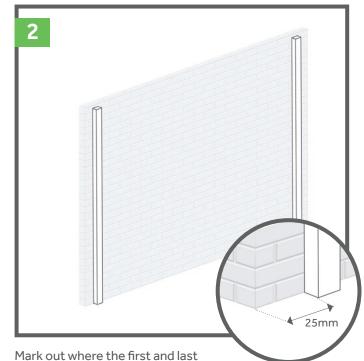


Please check that you have ordered the correct amount of product. If you need advice on calculating how much product you need to complete your build, please get in contact with our customer service team at sales@husqui.com.

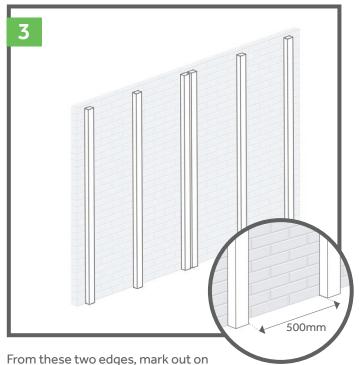


BUILDING THE FRAME

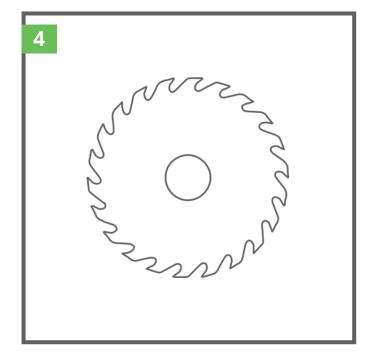
Ensure that the surface you are attaching the battens and cladding to is clean and free of any plant growth.



battens are to be fixed. They should be no less than 25mm from the edge of the cladding. Step back and make sure you are happy with the positioning of the cladding.



your wall where the remaning battens are to go. There should be no more than 500mm between each batten. Where there is a join of two boards, we recommend placing two battens side-by-side to allow for the fixing of both boards to independent battens.

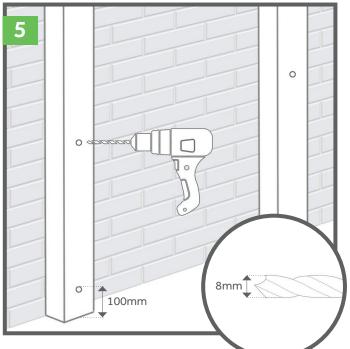


Measure and cut your battens to the required length. We recommend using a circular saw, however a hand saw can be used.

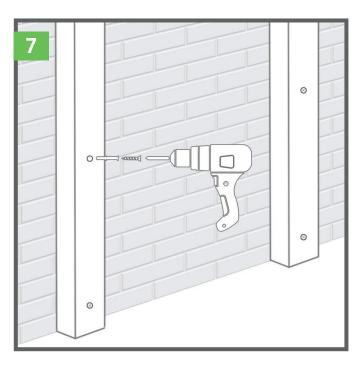
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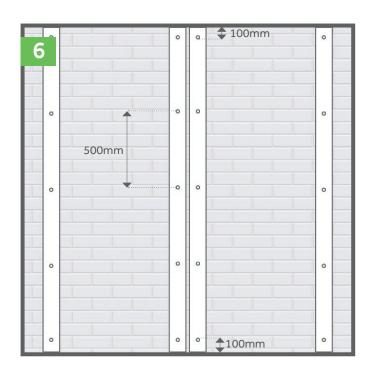
BUILDING THE FRAME

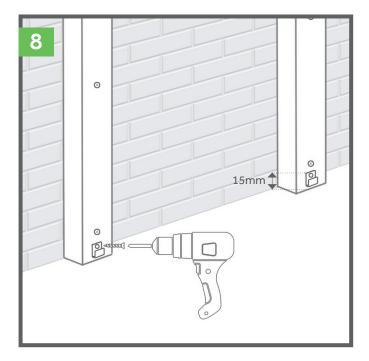


Using an 8mm masonry bit, drill directly through the batten into the masonry. We recommend that the first and last expansion screws are placed 100mm from the ends of the battens and the remainder at 500mm intervals.



Once drilled, fix the battens to the wall using the expansion screws and wall plugs.

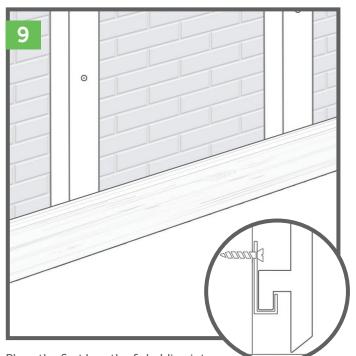




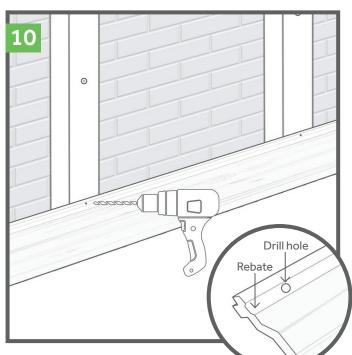
Using a spirit level, position the Starter clips in a straight line across the battens 15mm above the base of the cladding. Pre-drill the battens with a 3mm drill bit and fix into place using the stainless steel screws.

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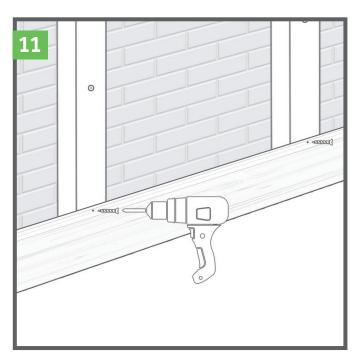
FITTING THE CLADDING



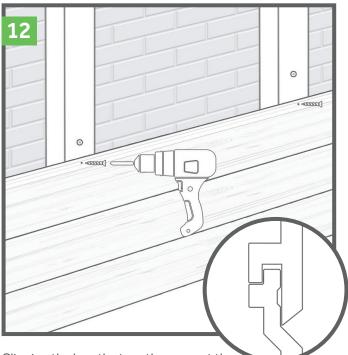
Place the first length of cladding into the starter clip ensuring the hooked profile slots into place and the cladding is straight. Using a pencil mark on the cladding where the screws will fasten to the battens.



We recommend pre-drilling holes into the recess of the moulding through to the batten using a 3mm drill bit and a counter sink for a flush finish.



Secure the cladding board to the battens with the stainless steel screws.



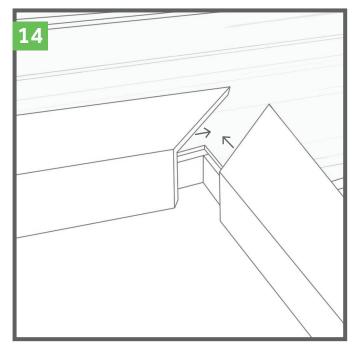
Clipping the lengths together, repeat the process to build up your cladding until complete, cutting any angles/profiles required as you progress.

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FINISHING TOUCHES (OPTIONAL)



To finish your cladding, we recommend using any of our corner trim profiles. These are right angle profiles perfect for concealing corner joins and cladding ends.

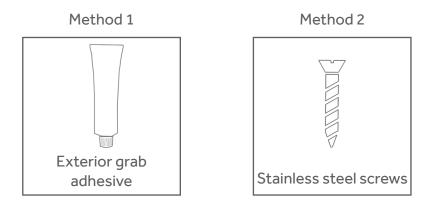


Measure and cut the trim to the required length. If the trim is framing a corner (i.e. around a door frame) a circular saw is recommended for a clean 45° mitre cut, however, a hand saw can be used.

FINISHING TOUCHES: FIXING THE TRIM

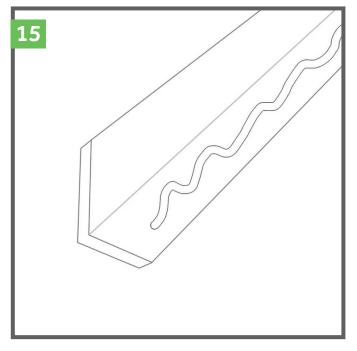
There are two methods to securely fix the trim to your cladding. Both methods work equally well and are compatible with all our cladding and trim. The decision will depend on the look you wish to achieve.

If you are using adhesive, we recommend Bison MontageKit adhesive (ARC-A001).



FINISHING TOUCHES: FIXING THE TRIM

Exterior Adhesive Method



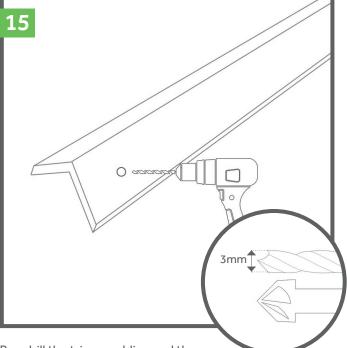
To fix the trim using exterior adhesive, simply spread a generous amount of product down the length of the moulding and slot into place.

Stainless Steel Screws Method

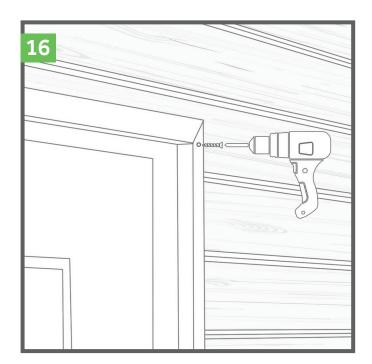
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Weight the moulding against the cladding for 4 hours to ensure optimal attachment.

OR



Pre-drill the trim moulding and the cladding using a 3mm drill bit – a countersink is recommended for a flush finish.



Slot the trim back into position and secure to the cladding using stainless steel screws.

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